



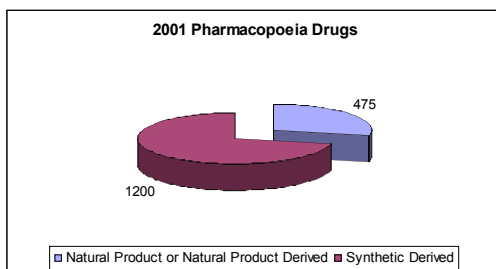
Role of Stereochemistry in Drug Development

Kevin Cusack
3/22/2006
University of Pittsburgh Lecture

Special thanks to Donald Konopacki

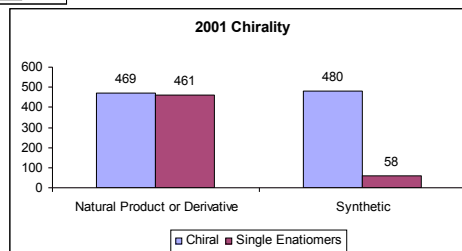


Drug Development of Stereoisomers



Of 1675 Drugs in *Pharmacopoeia* (2001), most are natural products

Of 480 Synthetics in *Pharmacopoeia* (2001), most are not single enantiomers
• **Sales exceed \$100B**

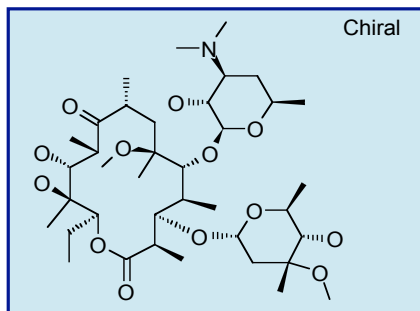


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Abbott Natural Product Based - Clarithromycin



Antibiotic (antibacterial)

Polypeptide synthesis inhibitor

Derivative of erythromycin (*streptomyces erythreus*)

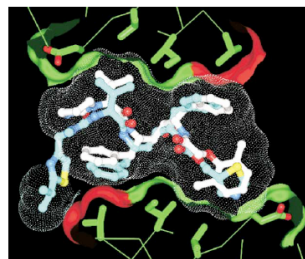
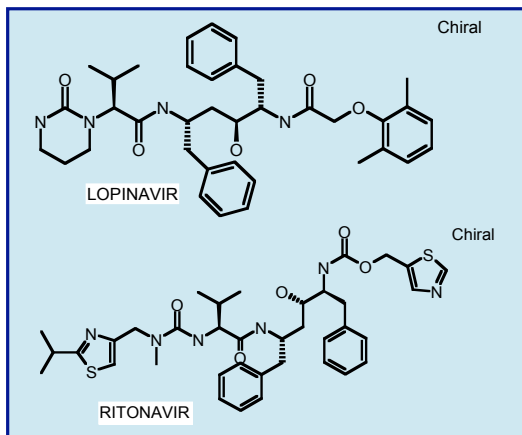
See Woodward synthesis, JACS, 1981, 103, 3210, 3213, 3215

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Abbott Amino Acid Based Drugs



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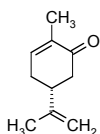
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Should we be concerned with stereochemistry?

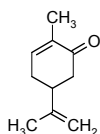
Enantiomers often show distinct receptor binding profiles

Olfactory receptor:



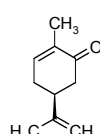
d-Carvone

Caraway seed (rye)



dl-Carvone

Gingergrass oil



l-Carvone

Spearmint

Dill seed oil

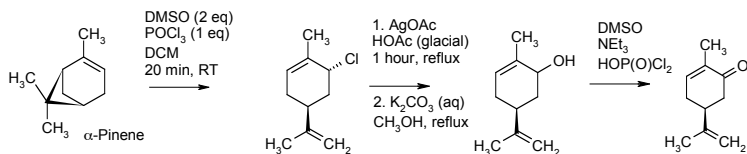
Originally published 08/30/04, last revised 10/25/04, at <http://www.sciencecases.org/alice/alice.asp>

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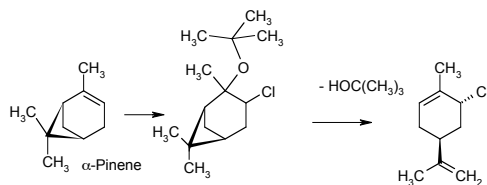
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Synthesis of Carvone via Pinene



LIU H J, NYANGULU J M, TETRAHEDRON LETT 30(38),5097-5098(1989) Based on notes in related 1950 paper JACS (1950), 72, 2381.



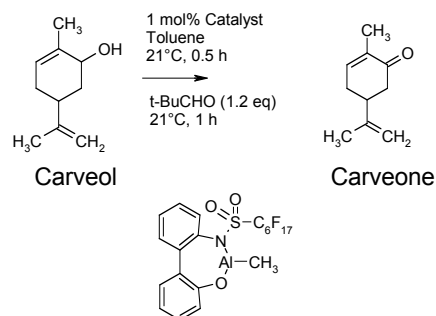
Only occurs with undistilled t-butyl hypochlorite

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Oxidative Routes via Carveol



OOI T, OTSUKA H, MIURA T, ICHIKAWA H, MARUOKA K, ORG LETT 4(16),2669-2672(2002).

MULDOON J, BROWN S N, ORG LETT 4(6),1043-1045(2002).

HIRANO M, KOBAYASHI T, MORIMOTO T, SYNTHETIC COMMUN 24(13),1823-1831(1994).

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Other Advantages of Single Enantiomers in Pharmaceuticals

Enantiomers can show distinct receptor binding profiles

- Reduction of total dose
- Simpler dose-response relationships
- Reduction in inter-patient PK/ADME
- Reduction in toxicity from inactive stereoisomer



However, this view is too simplistic as it assumes that *all desirable or undesirable properties reside in one enantiomer.*

Caveat: *In vitro* binding studies may not predict *in vivo* clinical outcome

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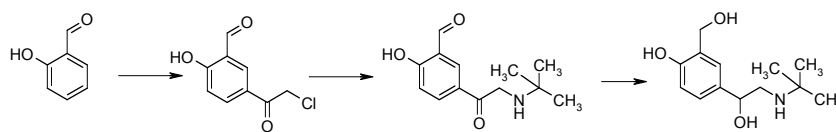
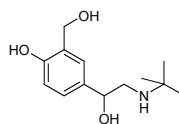
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Opposing Effects of Enantiomers

Albuterol: Bronchodilator for treatment of asthma

- R-isomer has 100x affinity for β_2 -adrenoceptors
- S-isomer activates muscarinic receptors- opposes beneficial effects of R-isomer
- Potency of R-isomer is greater than expected by extrapolation of racemate



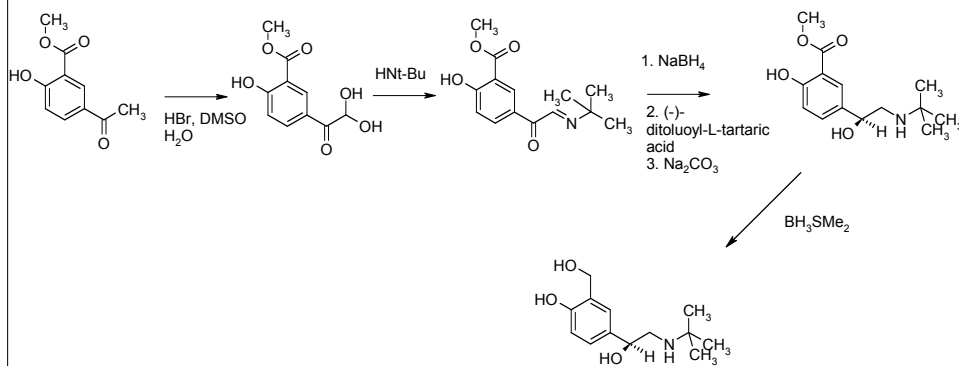
A short synthesis of albuterol. Synthesis (1988), (12), 966-8

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Resolution of Benzoate with Chiral Acid



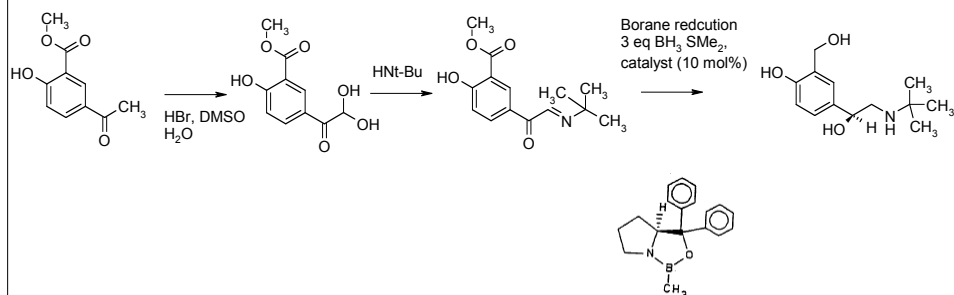
Enantioselective preparation of optically pure albuterol. U.S. (1996), U.S. 5,399,765

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Iminoketone Synthesis



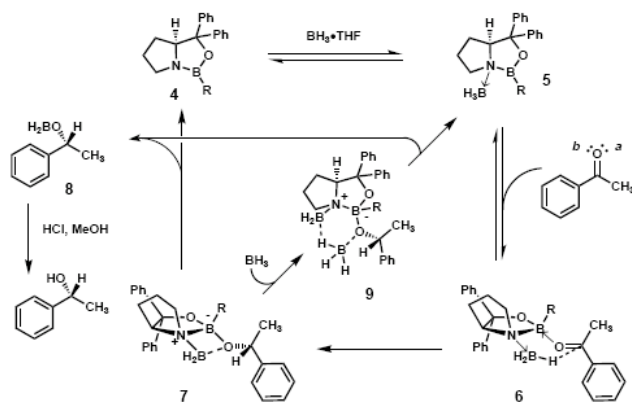
Gao, Yun; Hong, Yaping; Zepp, Charles M. **Asymmetric synthesis of (R)- and (S)-arylethanamines from imino ketones.** U.S. (1995), US 5442118 A

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Proposed Mechanism



Scheme 5. Proposed mechanism for the catalytic enantioselective reduction of ketones by oxazaborolidines 4.

Corey, Helal; *Angew. Chem. Int. Ed. Eng.*, 37, (1998), 1986

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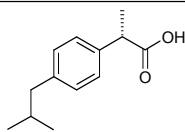
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Is racemate ever preferred?

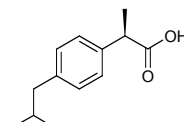
Ibuprofen: Anti-inflammatory

- S-enantiomer responsible for activity
 - Inhibits PG synthetase
- R-enantiomer undergoes metabolic chiral inversion
- Racemate is more effective than predicted by *in vitro* binding studies



(S)-(+)-Ibuprofen

Active



(R)-(-)-Ibuprofen

Inactive

A case where a single enantiomer offers no clinical advantage, only the racemate was in clinical use...but there is a wealth of literature on single isomer preparation...

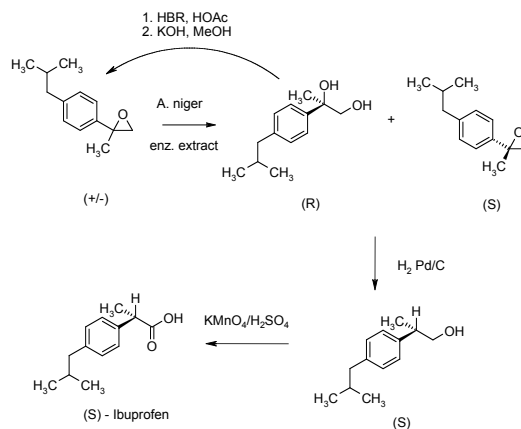
Agents and Actions, 1989, 27, 3/4, 455-457

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Synthesis of Ibuprofen via Enzymatic Hydrolysis



Microbiological Transformations 43. Epoxide Hydrolases as Tools for the Synthesis of Enantiopure α -Methylstyrene Oxides: A New and Efficient Synthesis of (S)-Ibuprofen

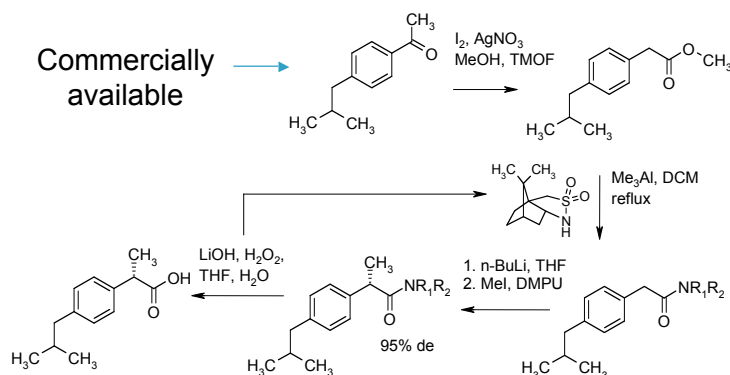
Journal of Organic Chemistry (1999), 64(14), 5029-5035

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Ibuprofen via N-acylboranesultam



Oppolzer, Wolfgang; Rosset, Stephane; De Brabander, Jef. **Asymmetric synthesis of ibuprofen via diastereoselective alkylation of a homochiral N-acylboranesultam.**

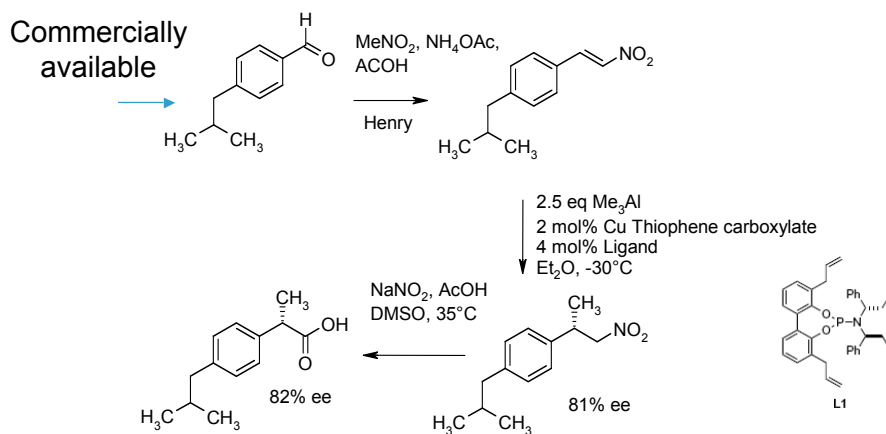
Tetrahedron Letters (1997), 38(9), 1539-1540

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Ibuprofen via 1,4 Addition to Nitroalkene



Cu-catalyzed asymmetric 1,4-addition of Me_3Al to nitroalkenes. Synthesis of (+)-ibuprofen.

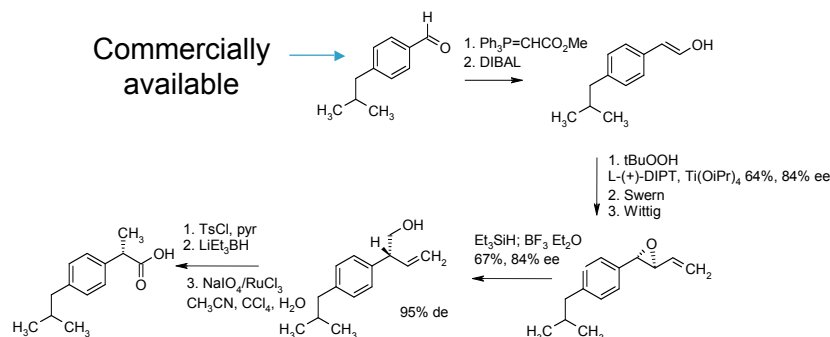
Tetrahedron Letters (2005), 46(9), 1529-1532

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Ibuprofen via Stereospecific Rearrangement



Stereospecific rearrangements of optically active 2-aryl-3-ethenyloxiranes to give optically active β -ethenylbenzeneethanols: benzyl vs. allyl cations and an efficient synthesis of (S)-ibuprofen.

Tetrahedron Letters (1997), 38(15), 2605-2608

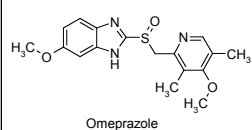
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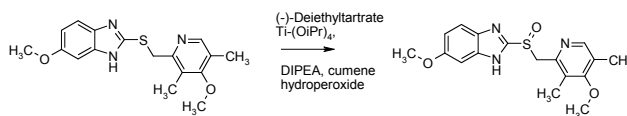
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Omeprazole – Example of Non-Carbon Chirality

Histamine Blocker:



Enantioselective synthesis is described for example in Euro. J. Biochem. 166 (1987) 453 and US 5,948,789. Disadvantages of these methods are that strict control of conditions is to be maintained and strict control of quantities of oxidizing agents is required for avoiding oxidation of desired sulfoxide to sulfone impurity. Moreover, the crystallization from the reaction mixture of a stereoisomer of the sulfoxide is difficult.



A process for the preparation of substituted (pyridinylmethylsulfinyl)benzimidazole enantiomers.
Parthasaradhi Reddy, Bandi; Rathnakar Reddy, Kura; Raji Reddy, Rapolu; Muralidhara Reddy, Dasari.

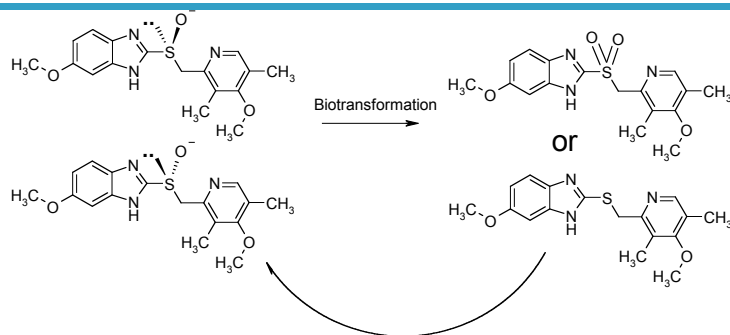
WO 2003-IN384 20031205

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Enzymatic Routes to Omeprazole



- Enantioselective preparation of pharmaceutically active sulfoxides by bioreduction
WO 95-SE1416 19951127
- Enantioselective preparation of pharmaceutically active sulfoxides by biooxidation.
WO 95-SE1415 19951127

Microbial synthesis of a proton pump inhibitor by enantioselective oxidation of a sulfide into its corresponding sulfoxide by *Cunninghamella echinulata* MK40
Biotechnology Letters (2001), 23(15), 1217-1222

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Pharmacokinetics

Stereospecificity can alter adsorption, elimination and cellular transport of drugs

Factors which can effect PK/ADME:

- Different protein binding profiles
- Stereoselective cellular transport
 - Accumulation of drug at specific site
- Genetic differences in expression of metabolic enzymes
 - Example: CYP2D6 expressed as 2 phenotypes- extensive and poor metabolizers

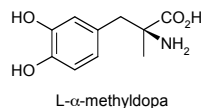
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α -Methyldopa

Ocular hypotensive for reducing intraocular pressure in treatment of glaucoma



• Stereoselective cellular transport

- Initial entry rate of L-isomer is 4.5 x D-isomer
- C_{max} of L-isomer > 2x D-isomer
- AUC: L-isomer > D-isomer

• Stereoselective accumulation of L vs. D isomer in rabbit aqueous humour (compartment responsible for therapeutic action)

Table 1. Aqueous humour kinetics of L- α -methyldopa and D- α -methyldopa in the rabbit after intravenous injection of 10 mg/kg (Auclair *et al.*, 1988)

| | L- α -methyldopa | D- α -methyldopa |
|-----------------------------|-------------------------|-------------------------|
| C_{max} (μ M) | 25.2 \pm 2.9 | 11.3 \pm 2.5* |
| T_{max} (min) | 51 \pm 9 | 60 \pm 10 |
| Initial entry rate (nM/min) | 783 \pm 91 | 169 \pm 31* |
| Elimination half-life (min) | 109 \pm 10 | 84 \pm 9 |
| AUC (μ M \cdot min) | 3665 \pm 438 | 1378 \pm 171* |

* $p < 0.01$; $n = 6$.

• D-isomer has even distribution in tissue fluids

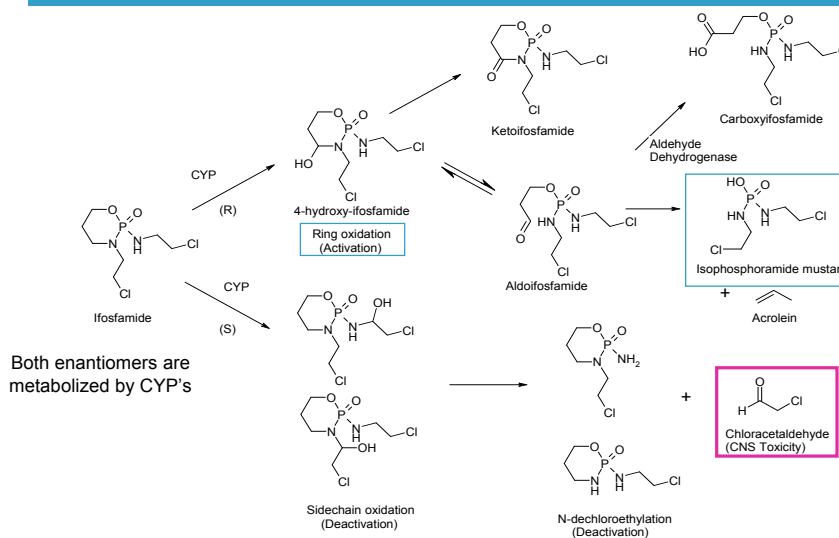
- Only S-isomer (L) is metabolized and may explain pharmacological profile
 - Metabolized to α -methyldopamine and/or α -methylnorepinephrine (Alices story)

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Stereospecific Biotransformation: Metabolism of Anticancer pro-drug Ifosfamide



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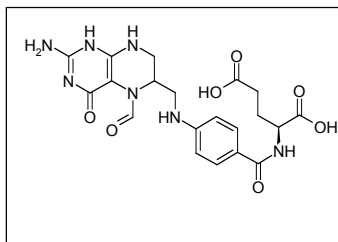
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Clinical Issues

Therapeutic Drug Monitoring

Distinct biochemical properties between enantiomers in racemate can compromise accuracy of plasma drug monitoring



- Leucovorin: Reduced form of folic acid used to rescue patients treated with folate antagonists
- Monitoring of leucovorin levels crucial ensure adequate rescue
- S-enantiomer is active and is rapidly taken into cells
- R-enantiomer is inactive and does not enter cells
- Plasma levels reflect amount of inactive enantiomer
- Difficult to correlate plasma levels with pharmacological effect

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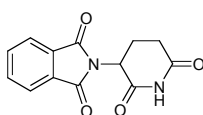
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Toxicology

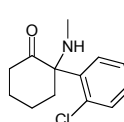
Many chiral drugs have undesirable characteristics associated with a specific enantiomer

Thalidomide



- R-Enantiomer: Sedative
- S-Enantiomer: Teratogen

Ketamine



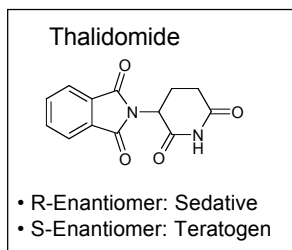
- S-Enantiomer: Anesthetic
- R-Enantiomer: Hallucinogen

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Thalidomide Story



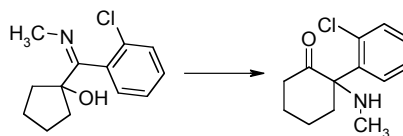
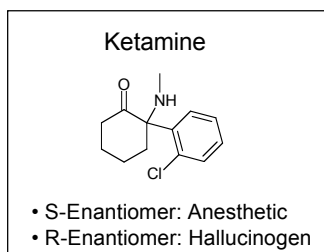
- Approved in Germany as a sedative in 1957 (UK, Canada, Australia followed)
- Based on animal studies in mice (insensitive to teratogenic effects *in utero*)
- Less potential for death than barbituates
- Later approved as effective anti-emetic in pregnant women
- Reports of deformed babies emerged by 1956. Drug withdrawn in 1961.

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Ketamine Synthesis



PRZEM CHEM 64(10),478-480(1985). IN POLISH

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Scenarios for Development of Enantiopure Chiral Drugs

1. ***De novo* development**
2. **“Chiral switch”: Existing racemate to single enantiomer**

A patent is attainable if either or both enantiomers are sufficiently pharmacologically different from the racemate. Often the racemate is protected but the enantiomers are not.

Selection Invention: Selects a group of individual novel members from a previously known class based on superior properties

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Rules for Patentability of Selection Invention

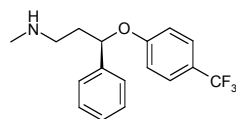
1. Must show substantial advantage
2. All members must possess it
3. Special properties must be defined in clear terms in specification
4. Must be peculiar to the selected group (those skilled in the art would not expect to find a large number with these properties in original group)

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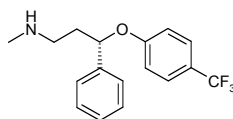
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Example: Fluoxetine . HCl (Prozac- Eli-Lily)



(S)-(+)-Fluoxetine



(R)-(-)-Fluoxetine

Biological and pharmacological activity were the same in their trials therefore Lilly didn't consider it advantageous to seek patents for the individual enantiomers as anti-depressants

• **Sepracor was granted patents for (S)-(+)-Fluoxetine for migraine headaches and (R)-(-)-Fluoxetine for depression**

(S)-(+)-Fluoxetine

- Doesn't have certain side effects (anxiety, insomnia, nervousness)
- Faster onset of action
- Increased response rate
- Effective for treatment of migraine headaches

(R)-(-)-Fluoxetine

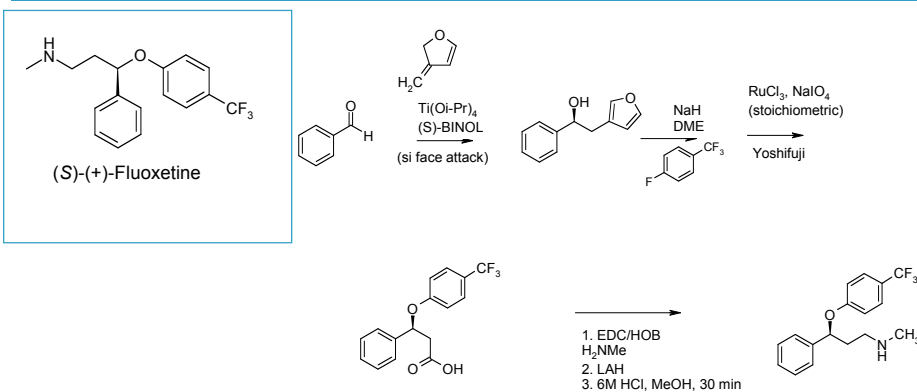
- Short half life
- Short duration of action
- Effective anti-depressant
- Effective appetite suppressant

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Synthesis of (S)-(+)-Fluoxetine



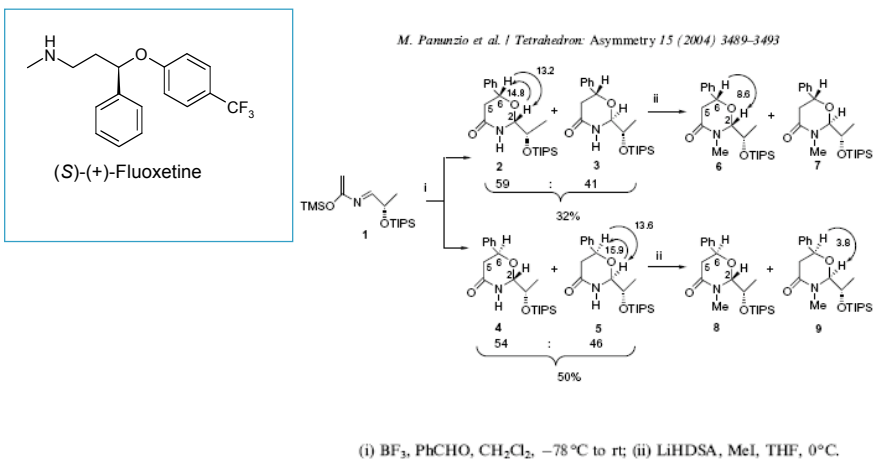
Miles, *et al*, Tetrahedron, (2001), 57, 9925

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Synthesis of (S)-(+)-Fluoxetine

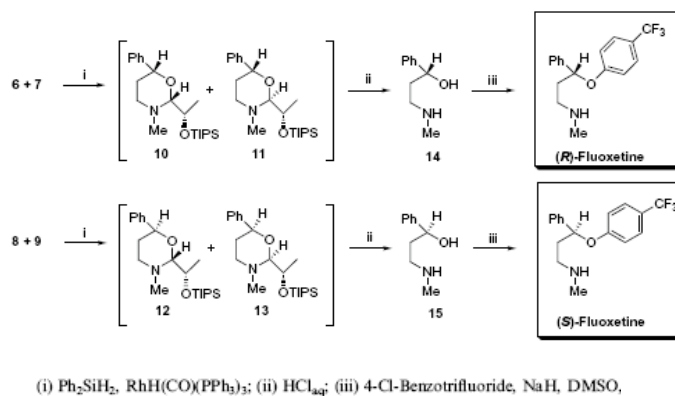


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Completion of synthesis

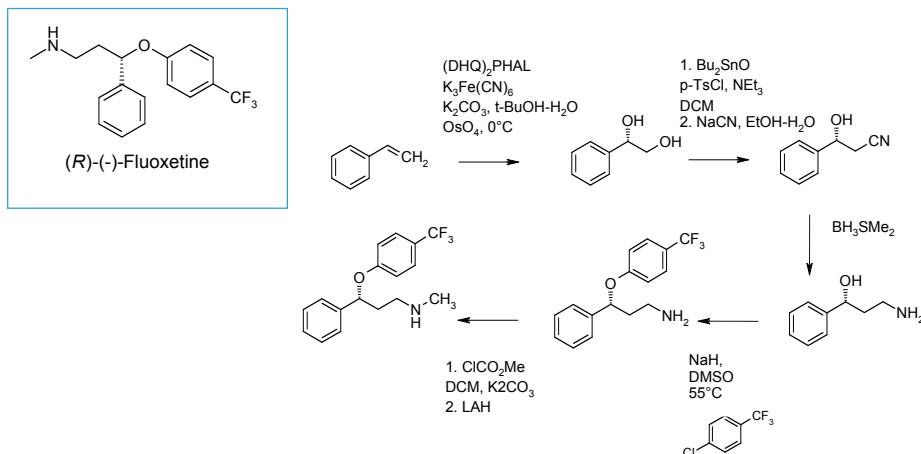


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Synthesis of (R)-(-)-Fluoxetine



Kumar, *et al*, Tetrahedron Asymm., (2004), 15, 3955

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- Hindmarch, Ian. **The enantiomer debate: Current status and future directions.** Human Psychopharmacology (2001), 16(Suppl. 2), S101-S104.
- Wainer, Irving W.. **The therapeutic promise of single enantiomers: Introduction.** Human Psychopharmacology (2001), 16(Suppl. 2), S73-S77.
- Wainer I W; Granvil C P; Wang T; Batist G **Efficacy and toxicity of ifosfamide stereoisomers in an in vivo rat mammary carcinoma model.** Cancer research (1994), 54(16), 4393-7.
- Wainer I W; Ducharme J; Granvil C P **The N-dechloroethylation of ifosfamide: using stereochemistry to obtain an accurate picture of a clinically relevant metabolic pathway.** Cancer chemotherapy and pharmacology (1996), 37(4), 332-6.
- Agranat, Israel; Caner, Hava. **Intellectual property and chirality of drugs.** Drug Discovery Today (1999), 4(7), 313-321.
- Sahajwalla, Chandra. **Regulatory considerations in drug development of stereoisomers.** Chirality in Drug Design and Development (2004), 419-432.

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